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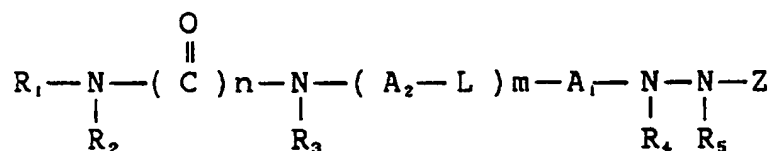
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(54) Silver halide photographic light-sensitive material capable of obtaining high contrast images.

(57) A silver halide photographic light-sensitive material is disclosed, which inhibited in formation of pepper spot in a halftone image and capable of making extremely high contrast image thereon. The light-sensitive material contains a compound represented by the following formula;



wherein A₁ and A₂ are each an arylene group or a divalent heterocyclic group; L is a linking group; z is a formyl group, an acyl group, a sulfonyl group, a carbamoyl group, a sulfamoyl group, an alkoxy carbonyl group, a thioacyl group or a

$\begin{array}{c} \text{O} \quad \text{O} \\ \parallel \quad \parallel \\ -\text{C} - \text{C} - \text{X} \end{array}$ group; X is -NR₆R₇ or -OR₈, in which R₆ and R₇ are each a hydrogen atom, an alkyl group, an alkenyl group, an alkynyl group, a heterocyclic group, a hydroxy group, an alkoxy group, an alkenyloxy group, an alkynyloxy group, an aryloxy group or a heterocyclic oxy group, and R₈ is a hydrogen atom, an alkyl group, an alkenyl group, an alkynyl group, an aryl group or a heterocyclic group; n is 1 or 2; m is 0 or 1; R₁ and R₂ are each a hydrogen atom, an alkyl group, an alkenyl group, an alkynyl group, an aryl group, a heterocyclic group or an amino group, provided that when n is 1, at least one of the R₁ and R₂ is an amino group; R₃ is a hydrogen atom or an alkyl group; and R₄ and R₅ are each a hydrogen atom or a substituent.

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SILVER HALIDE PHOTOGRAPHIC LIGHT-SENSITIVE MATERIAL CAPABLE OF OBTAINING HIGH CONTRAST IMAGES

Field of the Invention

This invention relates to a silver halide photographic light-sensitive material and particularly to a silver halide photographic light-sensitive material capable of obtaining high contrast images.

Background of the Invention

Heretofore, silver halide photographic light-sensitive materials have widely been applied to graphic arts processes. The above-mentioned graphic arts process comprises a step where an original's image having continuous tone is converted into a half-tone dot image, i.e., a step where the density variations in the original's continuous tone are converted into the congregation of half-tone dots each having an area proportionate to the above-mentioned density variations.

Heretofore, a half-tone dot image has been formed of an original in such a manner that the original has been photographed through a cross-line screen or a contact screen on a silver halide photographic light-sensitive material having hard-contrast photographic characteristics and the photographed light-sensitive material has then been developed.

For the purpose of providing an image with a hard-contrast characteristic, a silver halide photographic light-sensitive material has been contained with a compound such as hydrazine serving as the so-called contrast-increasing agent as disclosed in, for example, Japanese Patent Publication Open to Public Inspection (hereinafter referred to as Japanese Patent O.P.I. Publication) No. 56-106244/1981 and U.S. Patent No. 4,686,167, further, the light-sensitive material has been added with silver halide grains capable of effectively promoting the contrast-increasing characteristics of the compound, or, a suitable combination of other photographic additives has been used, so that a desirable photographic light-sensitive material has been prepared. Such silver halide photographic light-sensitive material thus prepared has been certainly capable of serving as a stable light-sensitive material and obtaining a high contrast photographic image even if it is treated with a rapidly processable developing solution.

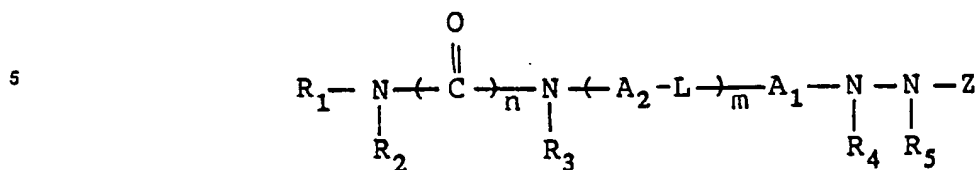
However, such silver halide photographic light-sensitive materials as those mentioned above have had the problem that sand-grain shaped or pin-point shaped fog, that is so-called black spot fog or pepper spot, when a continuous tone original has been converted into a half-tone dot image, so that the quality of the half-tone dot image has been damaged. For the purpose of solving this problem, therefore, there have often been taken measures of adding various types of stabilizers or inhibitors each having a hetero atom, or the like measures. These measures cannot always be effective to satisfy the purpose.

Summary of the Invention

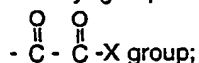
This invention was made for solving the above-mentioned problem. It is, therefore, an object of the invention to provide a silver halide photographic light-sensitive material provided with hard-contrast photographic characteristics and also inhibited a half-tone dot image from being fogged.

The object of the invention can be achieved with a silver halide photographic light-sensitive material comprising at least one silver halide emulsion layer wherein a compound represented by the following formula I is contained;

Formula I



wherein A_1 and A_2 are each an arylene group or a heterocyclic group; L is a bonding group; Z is a formyl group, an acyl group, a sulfonyl group, a carbamoyl group, a sulfamoyl group, an alkoxycarbonyl group, a thioacyl group or a

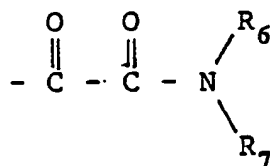


X is $-\text{NR}_6\text{R}_7$ or $-\text{OR}_8$, in which R_6 and R_7 are each a hydrogen atom, an alkyl group, an alkenyl group, an alkynyl group, an aryl group, a heterocyclic group, a hydroxy group, an alkoxy group, an alkenyloxy group, an alkynyloxy group, an aryloxy group or a heterocyclic oxy group, the groups represented by R_6 and R_7 may be bond together to form a ring, and R_8 is a hydrogen atom, an alkyl group, an alkenyl group, an alkynyl group, an aryl group or a heterocyclic group; n is 1 or 2; m is 0 or 1; R_1 and R_2 are each a hydrogen atom, an alkyl group, an alkenyl group, an alkynyl group, an aryl group, a heterocyclic group or an amino group; R_3 is a hydrogen atom or an alkyl group; each pair of R_1 and R_2 , and R_1 and R_3 may be bond to form a ring provided that when n is 1, at least one of R_1 and R_2 is an amino group; and R_4 and R_5 are each a hydrogen atom or a substituent.

Detailed Description of the Invention

Formula I will be detailed below.

A_1 and A_2 represent each an arylene group such as a group of phenylene, naphthylene or the like, or a heterocyclic group such as a group of thiophen-di-yl, furan-di-yl, pyridine-di-yl or the like; L represents a bonding group such as a group of $-\text{SO}_2\text{NH}-$, $-\text{CONH}-$, $-\text{O}-$, $-\text{OCH}_2\text{CONH}-$, $-\text{CH}=\text{N}-$ or the like; Z represents a formyl group, an acyl group such as a group of acetyl, trifluoroacetyl, α -(2,4-di-t-amylphenoxy)acetyl, methoxyacetyl, cyanoacetyl, benzoyl or the like, a sulfonyl group such as a group of methylsulfonyl, toluenesulfonyl, 4-dodecyloxybenzenesulfonyl or the like, a carbamoyl group such as a group of carbamoyl, dodecylcarbamoyl, dimethylcarbamoyl or the like, a sulfamoyl group such as a group of sulfamoyl, butylsulfamoyl, dimethylsulfamoyl or the like, an alkosycarbonyl group such as a group of methoxycarbonyl, tetradecyloxy carbonyl or the like, a thioacyl group such as a group of thioformyl, thioacetyl or the like, a group represented by



or a group

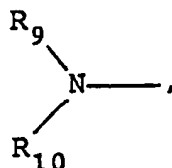
$-\text{C}(\text{O})-\text{C}(\text{O})-\text{OR}_8$; R_6 and R_7 represent each a hydrogen atom, an alkyl group such as a group of methyl, ethyl, methoxyethyl, cyanoethyl, hydroxyethyl, 4-(2,4-di-t-amyl-phenoxy)butyl, benzyl, trifluoroethyl or the like, an alkenyl group such as a group of allyl, butenyl, pentenyl, pentadienyl or the like, an alkynyl group such as a group of propargyl, butynyl, pentynyl or the like, an aryl group such as a group of phenyl, naphthyl, cyanophenyl, methoxyphenyl or the like, a heterocyclic group including, for example, an unsaturated heterocyclic group such as a group of pyridine, thiophene, furan or the like or a saturated heterocyclic group such as a group of tetrahydrofuran, sulforan or the like, a hydroxy group, an alkoxy group such as a group of methoxy, ethoxy, benzyloxy, cyanomethoxy or the like, an alkenyloxy group such as group of allyloxy, butenyloxy or the like, an alkynyloxy group such as a group of propargyloxy, butynyloxy or the

like, an aryloxy group such as a group of phenoxy, naphthyloxy or the like, a heterocyclic-oxy group such as a group of pyridyloxy, pyrimidyloxy or the like, provided that R_6 and R_7 are allowed to form, together with a nitrogen atom, a ring such as that of piperidine, piperazine, morpholine or the like.

The alkyl, alkenyl, alkynyl, aryl and heterocyclic groups each represented by R_8 include, typically, the same groups as those given for the foregoing R_6 and R_7 .

The alkyl, alkenyl, alkynyl, aryl and heterocyclic groups each represented by R_1 or R_2 include, typically, the same groups as those given for the foregoing R_6 and R_7 . The amino groups represented by R_1 or R_2 include, for example, a group of α -(2,4-di-t-amylphenoxy)butylamino, ureido, thioureido, anilino, alkylamino or the like.

The amino groups represented by R_1 or R_2 further include a group represented by



wherein R_9 and R_{10} each represent an alkyl, alkenyl, alkynyl, aryl or heterocyclic group, provided that R_9 and R_{10} are allowed to form together a ring.

The groups represented each by R_9 or R_{10} include typically the same groups as those given for the foregoing R_6 and R_7 .

R_3 represents a hydrogen atom, an alkyl group such as a group of methyl, ethyl, benzyl or the like. R_1 and R_2 or R_1 and R_3 are also allowed to form a heterocyclic ring such as a morpholine ring.

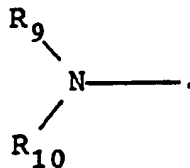
The aryl or heterocyclic groups each represented by A_1 or A_2 include ones introduced therein with various substituents including, for example, a halogen atom and a group of alkyl, aryl, alkoxy, aryloxy, acyloxy, alkylthio, arylthio, sulfonyl, alkoxycarbonyl, aryloxycarbonyl, carbamoyl, sulfamoyl, acyl, amino, alkylamino, arylamino, acylamino, sulfonamido, arylaminothiocarbonylamino, hydroxy, carboxy, sulfo, nitro, cyano and so forth.

It is preferred that the compounds represented each by the foregoing Formula I contain at least one anti-diffusion group or a silver halide adsorption acceleration group. Such anti-diffusion groups preferably include a ballast group popularly used in an immobile photographic additive such as couplers and so forth. Such ballast group is a group having 8 or more carbon atoms and being photographically relatively inert. These ballast groups may be selected from a group consisting of an alkyl group, an alkoxy group, a phenyl group, an alkylphenyl group, a phenoxy group, an alkylphenoxy group and so forth.

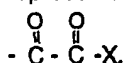
The silver halide adsorption acceleration groups include, for example, those described in U.S. Patent No. 4,385,108 such as a thiourea group, a thiourethane group, a heterocyclic thioamido group, a mercapto heterocyclic group, a triazole group and so forth.

R_4 and R_5 are each hydrogen atom or a substituent including, for example, a sulfonyl group such as a group of methanesulfonyl, toluenesulfonyl or the like, an acyl group such as a group of acetyl, trifluoroacetyl, ethoxycarbonyl, or the like, an oxalyl group such as a group of ethoxalyl, pyruvoyl or the like. The compounds represented each by the foregoing Formula I further include those given above.

The compounds preferably used in the invention include those each in which n denoted in the foregoing Formula I is an integer of 1 and the R_1 or R_2 denoted therein represents an amino group having the aforegiven formula



The compounds preferably used in the invention include those each in which Z denoted in Formula I represents a group of formyl group, an acyl group or



The typical compounds represented by the foregoing Formula I include the following ones. It is,

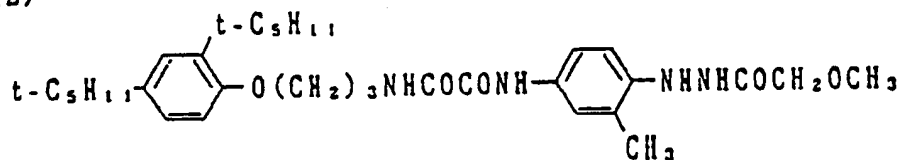
however, to be understood, as a matter of course, that the compounds which are applicable to the invention and concretely represented by Formula I shall not be limited to the compound given below.

5 Concrete examples of compounds

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(3)



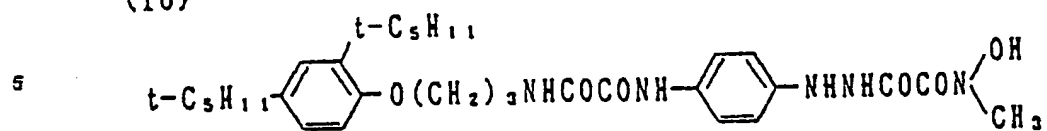
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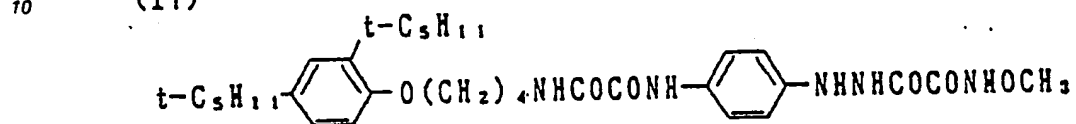
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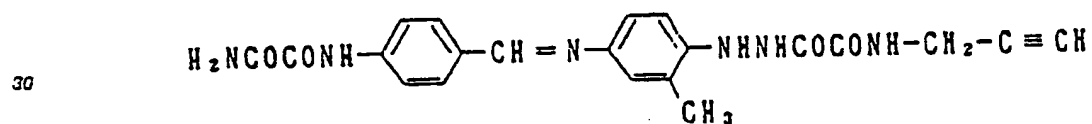
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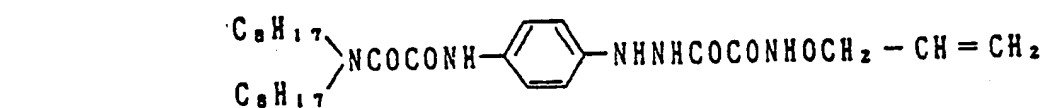
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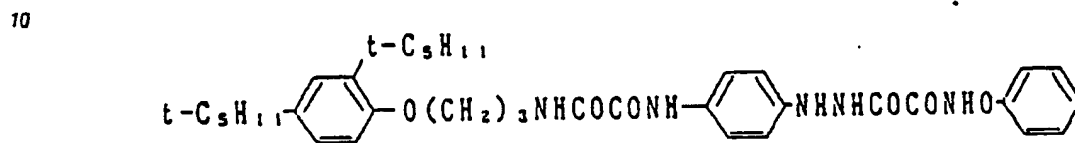
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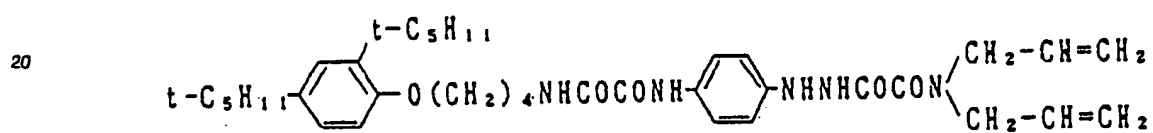
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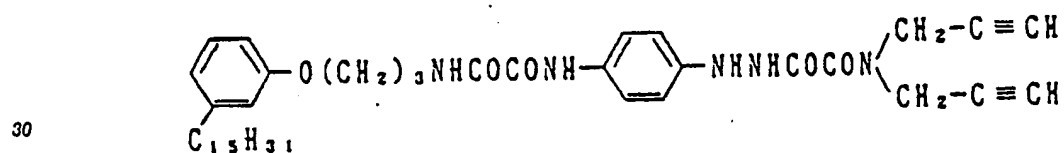
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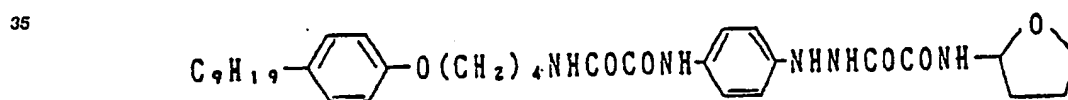
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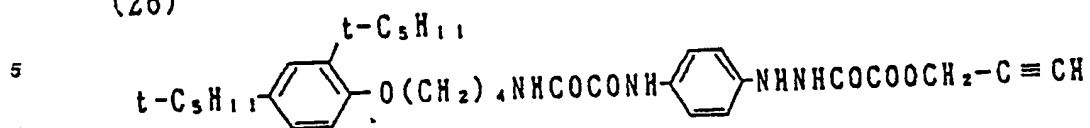
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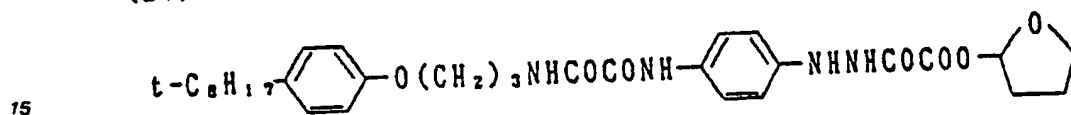


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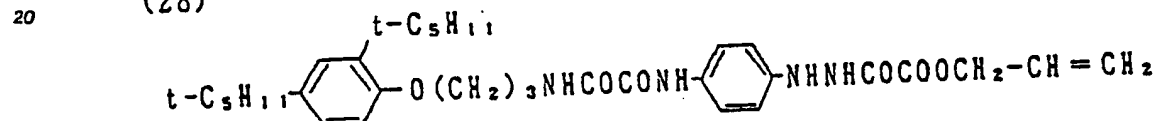
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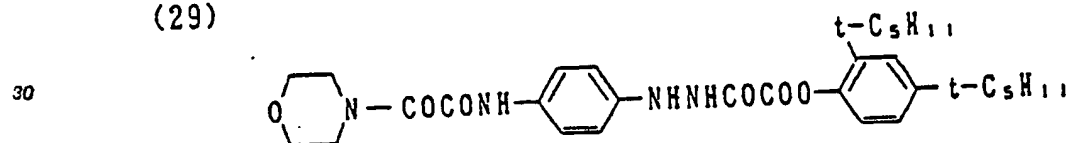
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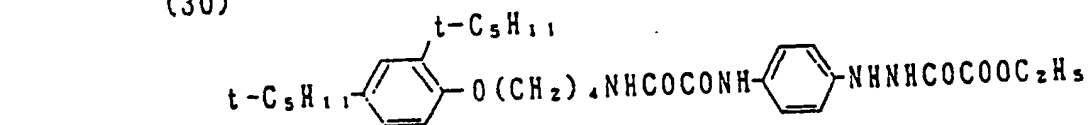
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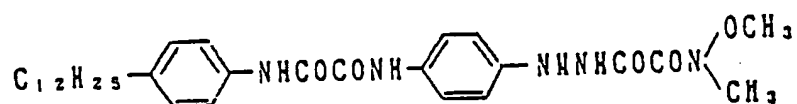
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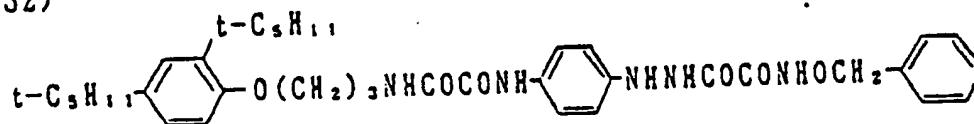
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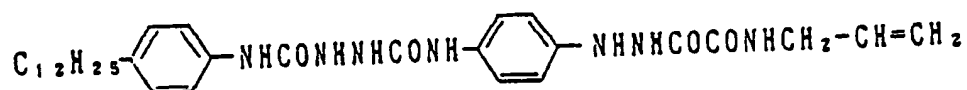
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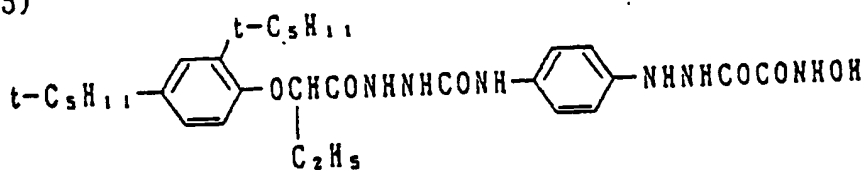
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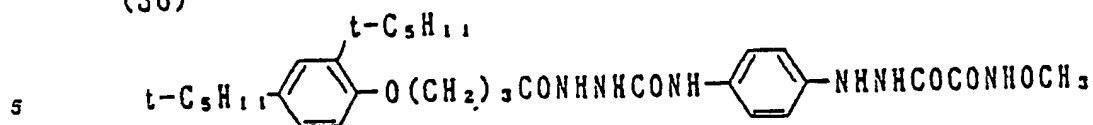
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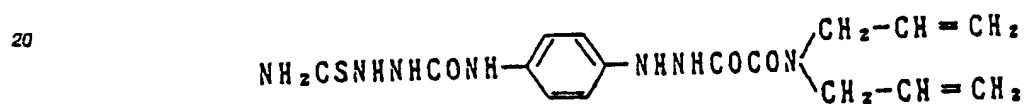
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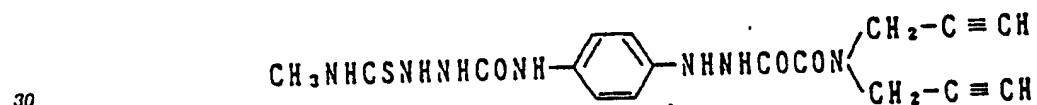
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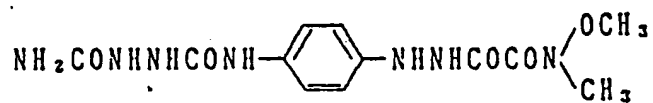
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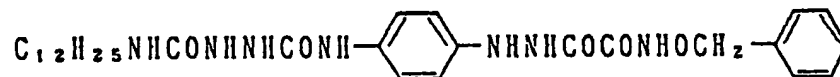
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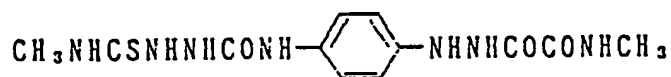
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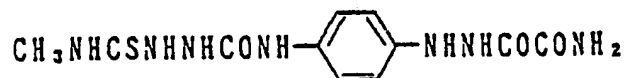
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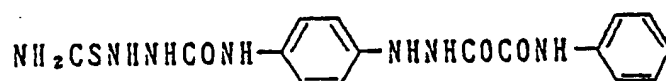
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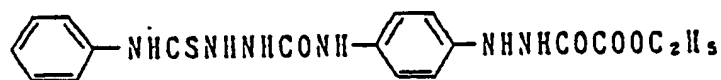
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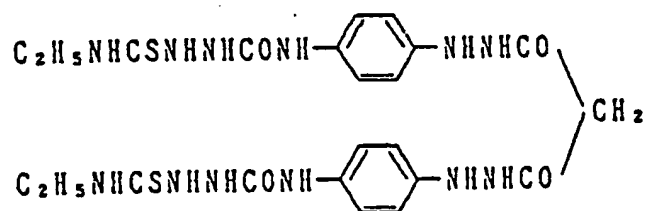
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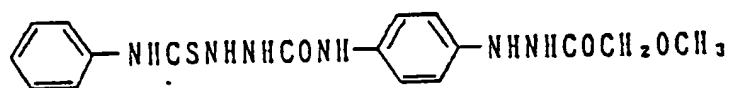
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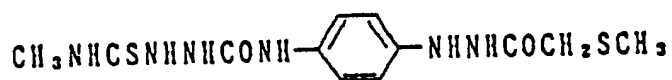
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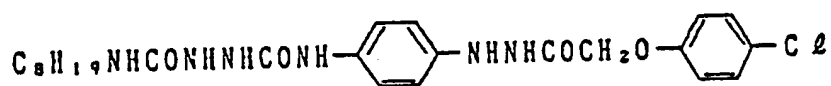
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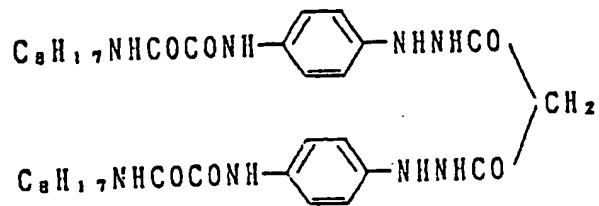
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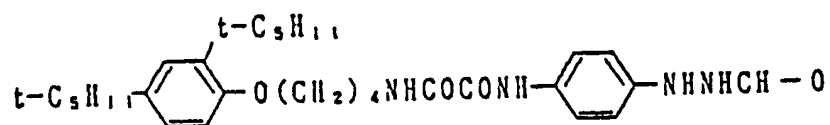
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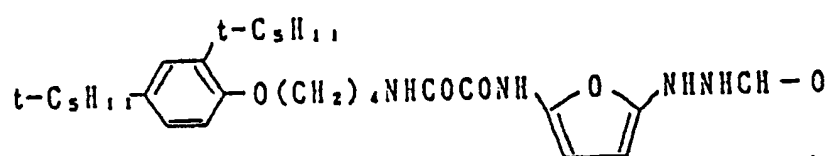
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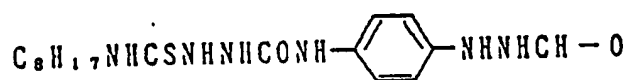
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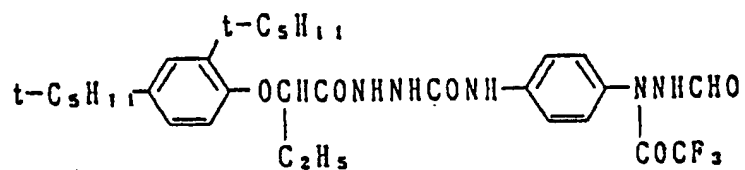
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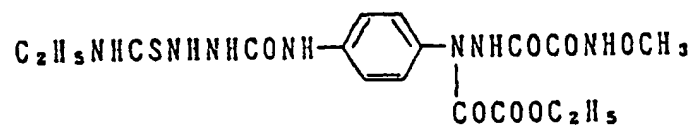
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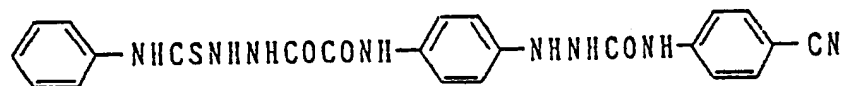
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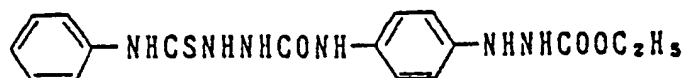


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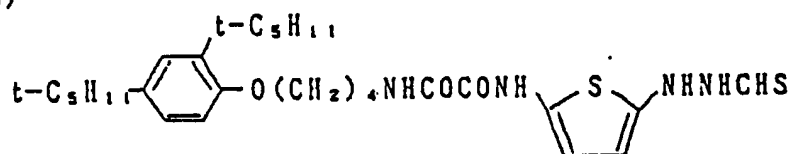
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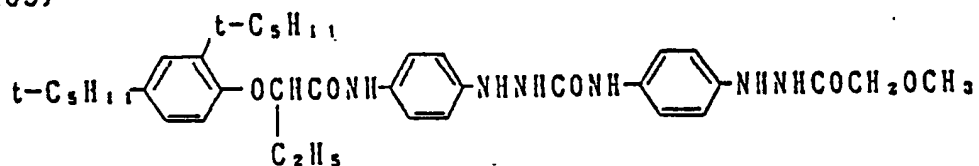
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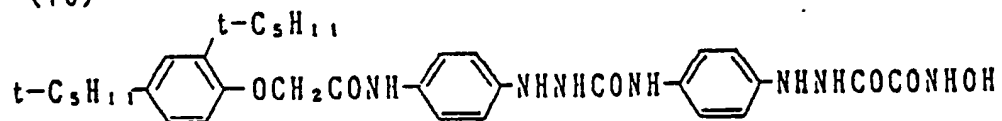
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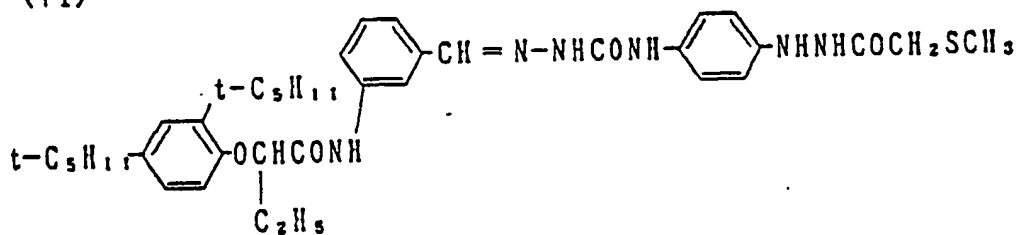


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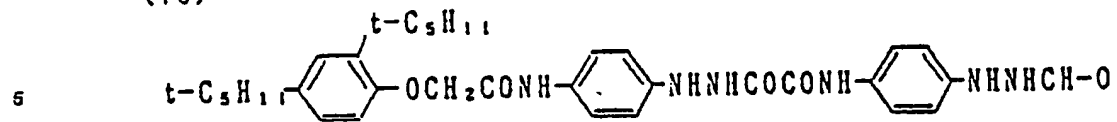
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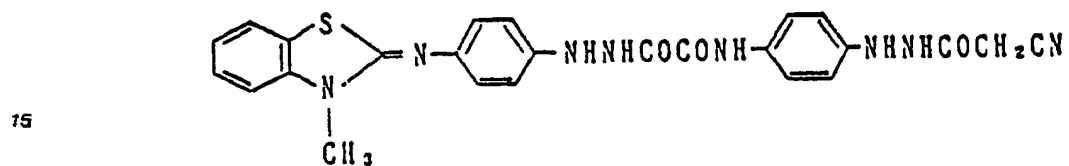


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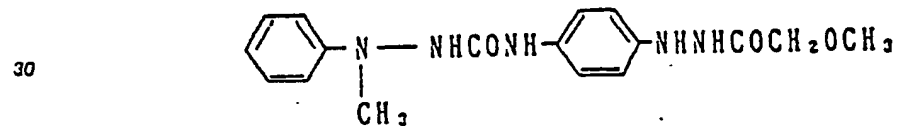
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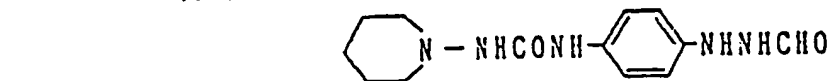
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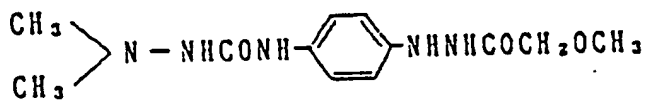
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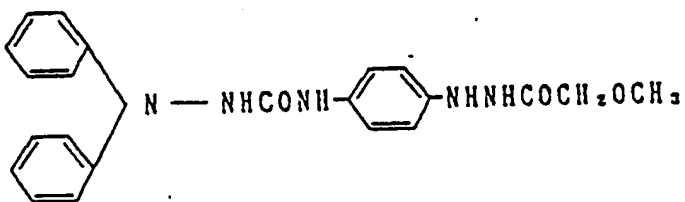
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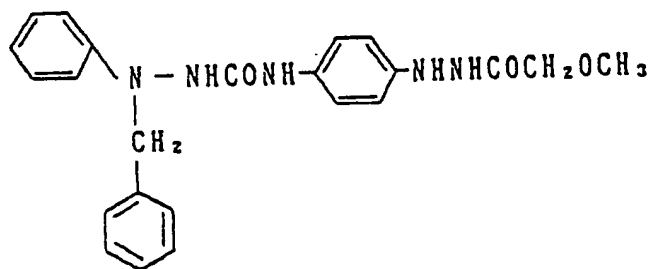
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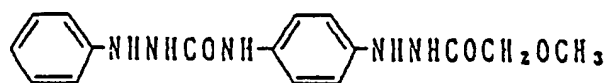
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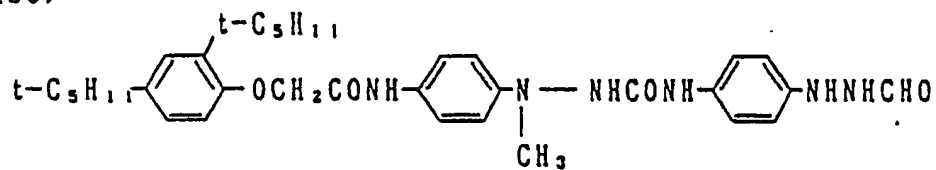
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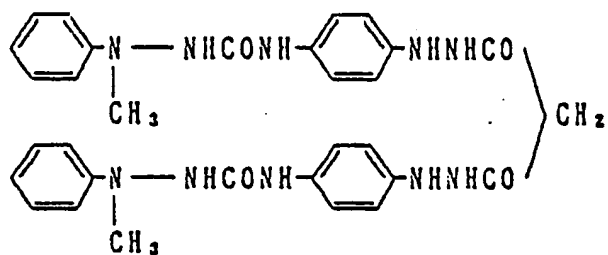
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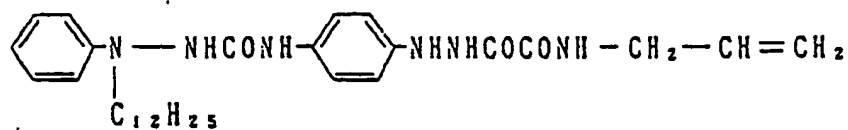
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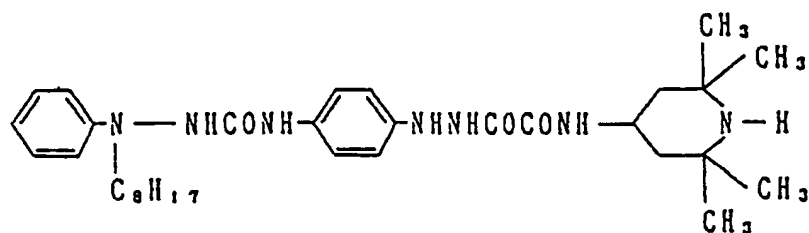
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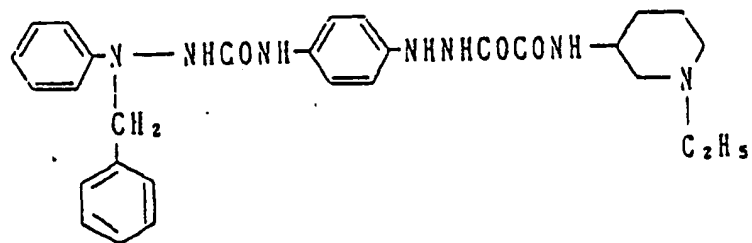
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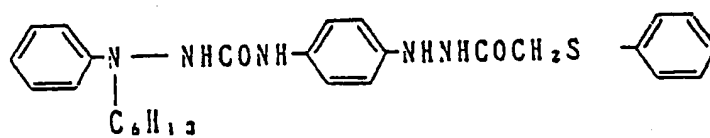
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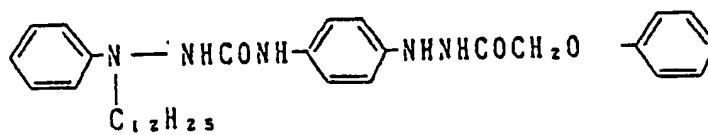
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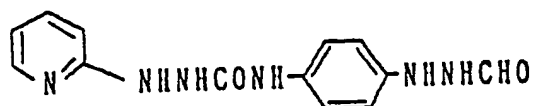
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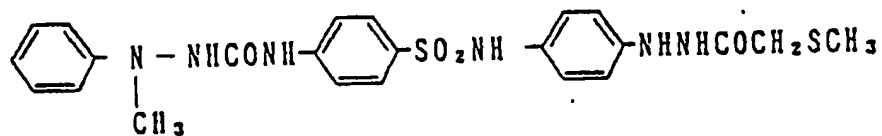
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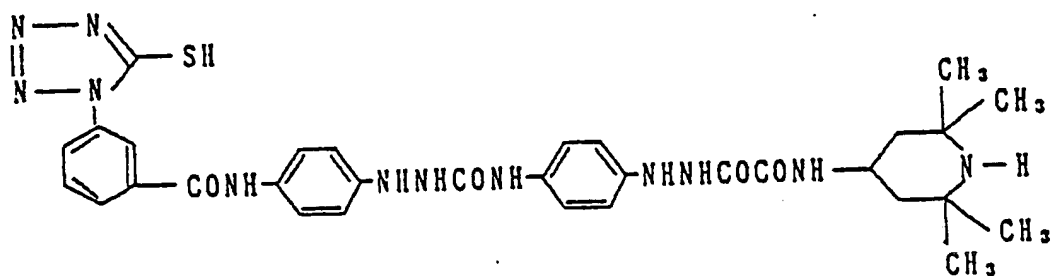


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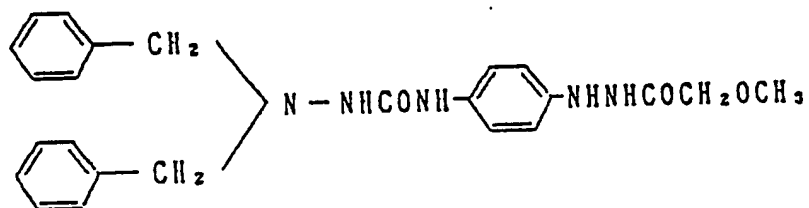
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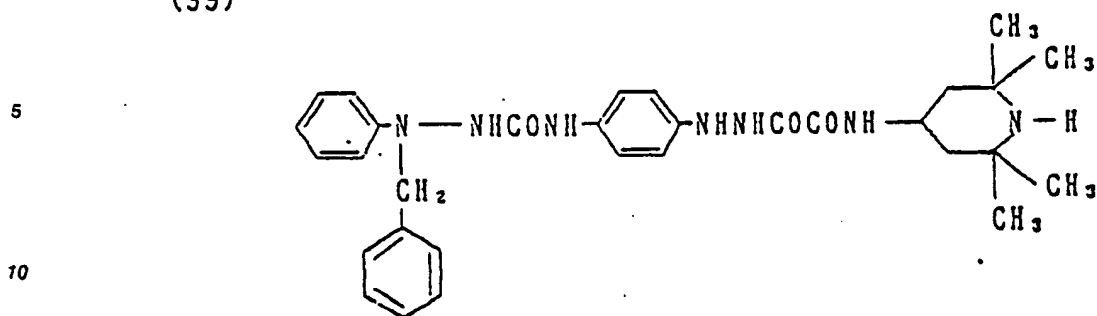
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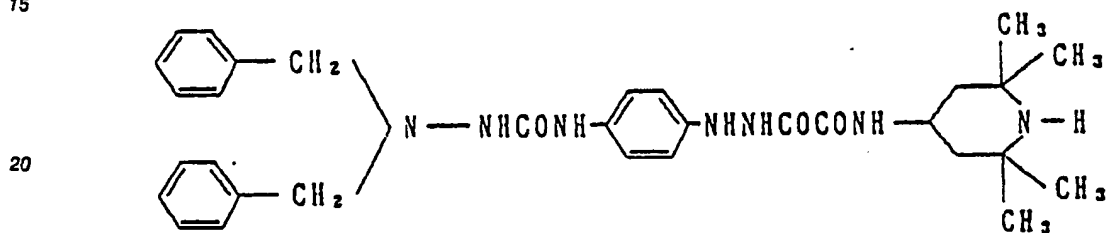
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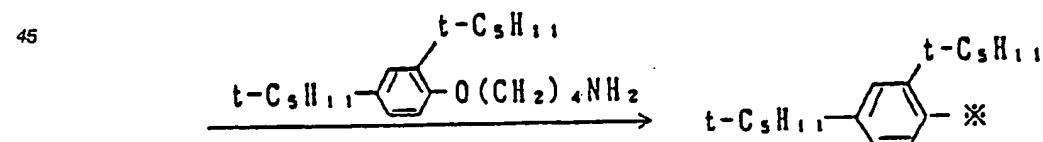


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25 Next, how to synthesize the compounds to the invention represented by Formula I will be described, as examples.

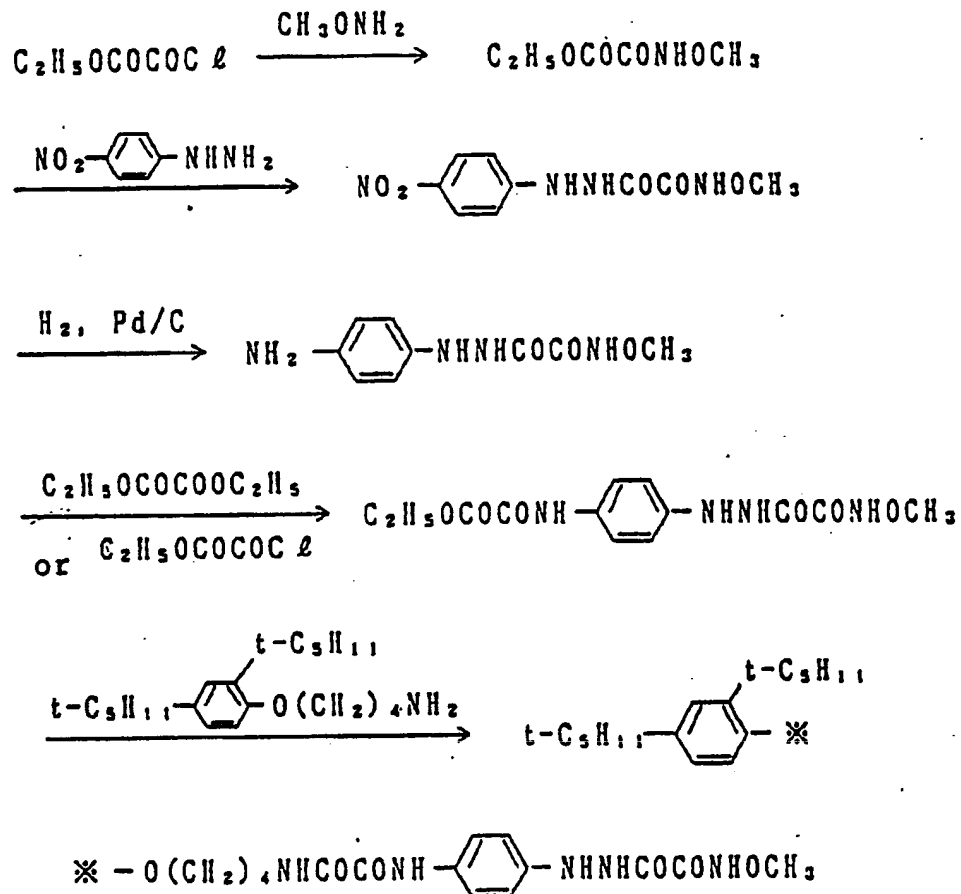
The above-given exemplified compounds 1 can be synthesized in the following method, for example.



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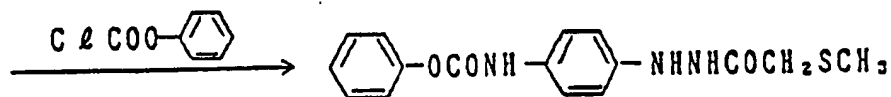
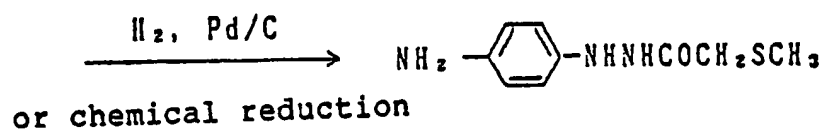
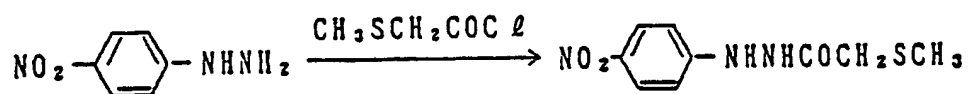
Compound (1)

Exemplified compound 17 can be synthesized in the following method.



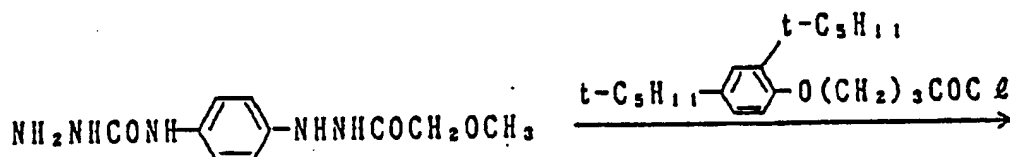
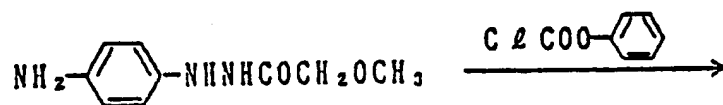
Compound (17)

Exemplified compound 52 can be synthesized in the following method.



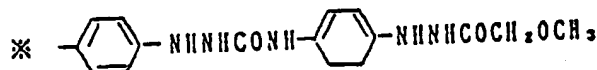
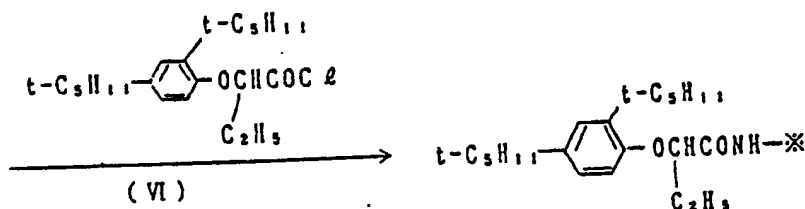
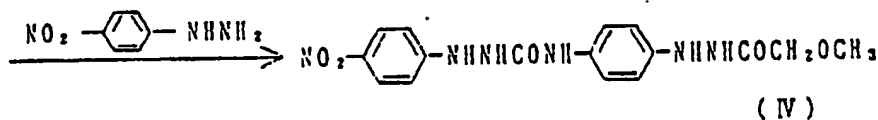
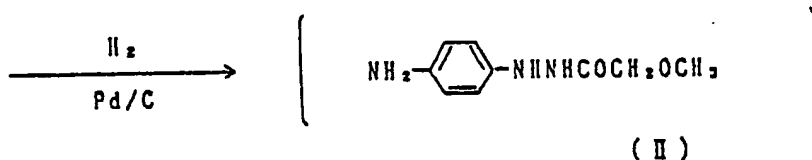
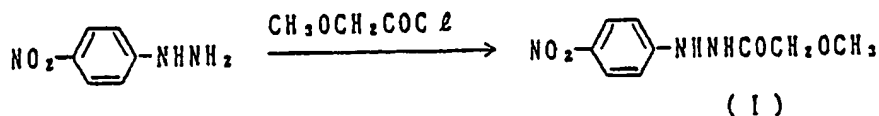
Compound (52)

Exemplified compound 60 can be synthesized in the following method.



Compound (60)

Exemplified compound a69 can be synthesized in the following method.
The synthesis scheme is as follows.



Compound (69)

p-nitrophenyl hydrazine of 325 grams are added into 1700 ml of acetonitrile. Triethylamine of 279 g are dropped into the resulted mixture with strongly stirring at a temperature of not higher than 10° C and 278 g of methoxyacetyl chloride are then added thereto at the same temperature.

After one hour, 28 g of methoxyacetyl chloride are further added and are then reacted together for 20 minutes. The resulting reaction solution is poured into 2.6 liters of water and is then adjusted to be pH 4.5 to 5.0 with a 30% NaOH solution. The resulting solution is condensed to be about one half and is then crystallized with cooling overnight. The deposited crystals are filtrated and, after they are dried, the resulting crude matters are column-refined with an ethyl acetate/n-hexane (3/1) solution, so that 175 g of compound I can be obtained.

Compound I of 173 g and a 5% Pd/C catalyst of 35 g are added into 1200 ml of acetic acid and a reduction-reaction of the resulting matter is carried out with blowing hydrogen-gas at room temperature and at an ordinary pressure.

After the reaction is completed, the catalyst is removed and 64.5 g of sodium acetate are added into the resulting filtrated solution containing Compound II. Then, 120 g of phenyl chloroformate are dropped at

a temperature of not higher than 15 °C and a reaction is carried out for 3 hours.

After the reaction is completed, the resulting reacted solution is condensed and the condensation is poured into 1200 ml of water. The mixed solution is adjusted to be pH 6.5, while cooling with water, by making use of a 30% NaOH solution. The deposited crystals are filtrated and the resulting crystals are washed with 500 ml of water and then with 1700 ml of an isopropanol solution with stirring for one hour. After filtrating it, the resulted filtrate is washed with 300 ml of isopropylether and dried, so that 153 g of Compound III can be obtained.

Compound III of 16 g and p-nitrophenyl hydrazine of 11.5 g are added into 200 ml of pyridine and the resulting matter is reacted at 100 °C for 8 hours.

After the reaction is completed, the resulting reacted solution is condensed to obtain crystals. The resulting crystals are washed with methanol and dried, so that 10.5 g of Compound IV can be obtained.

Compound IV of 10 g and a 5% Pd/C catalyst of 4 g are added into 700 ml of acetic acid and a reduction-reaction of the resulting matter is carried out with blowing hydrogen-gas at room temperature and at an ordinary pressure.

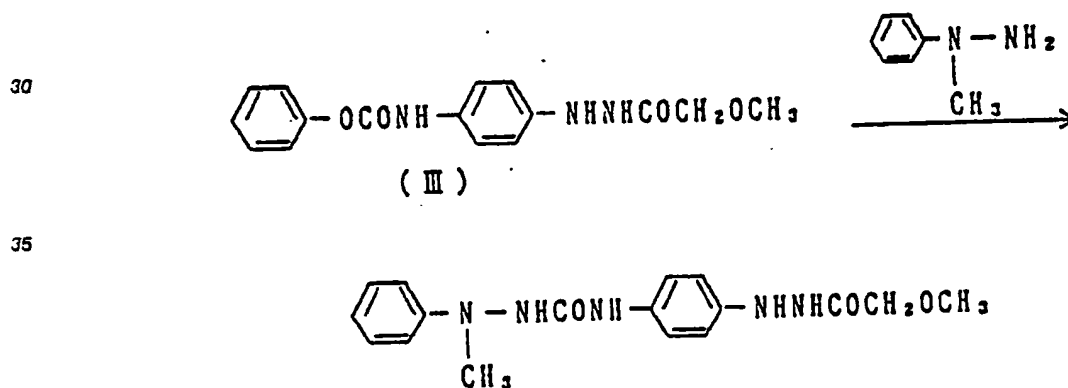
After the reaction is completed, the catalyst is removed and 2.4 g of sodium acetate are added into the resulting filtrated solution containing Compound V. Then, an acetic acid solution containing 9.1 g of Compound VI is dropped at room temperature. After a reaction is carried out at room temperature for 5 hours, the resulting reaction solution is condensed and, after the condensation is neutralized with a 30% NaOH solution, the remaining water is removed in decantation and the residues are dissolved with ethyl acetate and then the solution is condensed after dehydration. The resulting matter is chromatographically refined with a chloroform/methanol mixture having a proportion of 10:1 and recrystallized with an ethyl acetate/n-hexane mixture, so that 6.3 of Compound 69 can be obtained,

Melting point : 125 to 126 °C

$M^+ = 646$ was detected with FAB-MS.

Exemplified compound 79 can be synthesized in the following method.

The synthesis scheme is as follows.



Compound (79)

After 25 g of Compound III and 11.6 g of 1-methyl-1-phenylhydrazine are added into 250 ml of pyridine, the resulting mixture is reacted at 100 °C for 8 hours and 3 g of 1-methyl-1-phenylhydrazine are further added thereto. The resulting matter is reacted overnight. After completing the reaction, the resulting reaction solution is condensed and the residues are chromatographically refined with a chloroform/methanol mixture having a proportion of 10/1, so that 21.3 g of Compound 79 can be obtained.

Melting point : 79.5 to 81.0 °C

$M^+ - 1 = 342$ is detected with FAB-MS.

Exemplified compound 82 can be synthesized in the following method.

Exemplified compound 82 can be obtained in the same reaction as in the above-mentioned synthesis of Compound 79, except that 1-methyl-1-phenylhydrazine is replaced by 1,1-dimethylhydrazine and, in addition, an autoclave is used.

Melting point : 158 to 159 °C

$M^+ = 281$ is detected with FAB-MS.

Exemplified compound 83 can be synthesized in the following method.

Exemplified compound 83 can be synthesized in the same reaction as in the above-mentioned
 5 synthesis of Compound 79, except that 1-methyl-1-phenylhydrazine is replaced by 1,1-diphenylhydrazine.

Melting point : 230 to 231 °C

$M^+ = 405$ is detected with FAB-MS.

Exemplified Compound 85 can be synthesized in the following method.

Compound 85 can be obtained in the same reaction as in the above-mentioned synthesis of Compound
 10 79, except that 1-methyl-1-phenylhydrazine is replaced by phenylhydrazine.

Melting point : 194 to 195 °C

$M^+ = 329$ is detected with FAB-MS.

The methods of synthesizing the compounds relating to the invention may also be referred to those
 methods described in Japanese Patent O.P.I. Publication No. 55-52050/1980, U.S. Patent No. 4,686,167 and
 15 so forth.

Silver halide photographic light-sensitive materials of the invention each contain the compounds
 represented by the foregoing Formula I. In such silver halide photographic light-sensitive materials of the
 invention, the compounds represented by the foregoing Formula I should be contained in an amount of,
 preferably, from 5×10^{-7} mols to 5×10^{-1} mols per mol of silver halides contained in such silver halide
 20 photographic light-sensitive materials of the invention and, more preferably, within the range of from 5×10^{-5}
 to 1×10^{-2} mols, in particular.

Silver halide photographic light-sensitive materials of the invention each comprise at least one silver
 halide emulsion layer. To be more concrete, there may be some instance where at least one silver halide
 emulsion layer may be provided to one side of a support, or there may be another instance where at least
 25 one layer is provided to each of the both sides of the support. Silver halide emulsion may be coated over a
 support either directly or through the other layer such as a hydrophilic colloidal layer not containing any
 silver halide emulsion. In addition, a hydrophilic colloidal layer may also be coated as a protective layer
 over a silver halide emulsion layer. Such silver halide emulsion layer may also be provided so as to be
 separated into some silver halide emulsion layers each having a different sensitivity such as a high-speed
 30 silver halide emulsion layer and a low-speed one. In this case, it is allowed to interpose an interlayer
 comprising hydrophilic colloids either between the silver halide emulsion layers or between a silver halide
 emulsion layer and a protective layer. In other words, it is allowed to provide non-light-sensitive hydrophilic
 colloidal layers such as an interlayer, a protective layer, an antihalation layer, a backing layer and so forth, if
 required.

When adding a compound represented by Formula I into a silver halide photographic light-sensitive
 material of the invention, it is preferable to add the compound into a hydrophilic colloidal layer of the light-
 sensitive material and it is particularly preferably to add it into a silver halide emulsion layer and/or a
 hydrophilic colloidal layer adjacent to the above-mentioned silver halide emulsion layer.

No matter what is preferable, it is nevertheless allowed to add it into any other layer than silver halide
 40 emulsion layers. For example, it is allowed as a matter of course to add it into any other hydrophilic
 colloidal layer laminated on the above-mentioned emulsion layer.

In the most preferable embodiment of the invention, a compound represented by Formula I is added
 into a silver halide emulsion layer and a hydrophilic colloid is comprised of gelatin or a gelatin derivative.

Next, how to add a compound represented by Formula I into a hydrophilic colloidal layer will be
 45 detailed. These methods include, for example, a method of adding the compound upon dissolving the
 compound in water and/or a suitable organic solvent, another method of adding it in such a manner that a
 solution prepared by dissolving the compound and an organic solvent together is dispersed into a
 hydrophilic colloid matrix of gelatin, gelatin derivatives or the like, a further method of adding it upon
 dispersing it into a latex, and so forth. Any of these methods may be used when embodying the invention.
 50 When adding the compounds represented by Formula I, preferable image characteristics may be obtained
 even if adding one kind of the compounds independently and, on the other hand, it has been confirmed to
 allow them to be used in combination in a suitable proportion.

Besides the above-given methods, it is also allowed to use another method of adding the compounds
 represented by Formula I, in which the compounds are dissolved in a suitable solvent including, for
 example, water, alcohols such as methanol, ethanol or the like, ethers, esters, and so forth, and the resulting
 55 solution is coated directly, in an over-coating method or the like, over the portion serving as the outermost
 layer of the silver halide emulsion layers of a silver halide photographic light-sensitive material so that the
 compounds may be added in the light-sensitive material.

As described above, the preferable embodiments of the invention include, for example, an embodiment in which the compounds represented by Formula I are added into a silver halide emulsion layer, and another embodiment in which the compounds represented by Formula I are added into a hydrophilic colloidal layer adjacent to the other hydrophilic colloidal layer either directly or through an interlayer.

Next, the silver halides applicable to the silver halide photographic light-sensitive materials of the invention will now be detailed. Silver halides having any composition may be used. Those silver halides include, for example, silver chloride, silver chlorobromide, silver chloriodobromide, pure silver bromide or pure silver chloriodobromide. An average grain size of the above-mentioned silver halide grains should be within the range of, preferably, from 0.05 to 0.5 μ m and, more preferably, from 0.10 to 0.40 μ m.

Any grain distribution of the silver halide grains applicable to the invention may be used. These distribution is so adjusted as to be within the range of, preferably, from 1 to 30 in terms of monodispersion degree which is defined below and, more preferably, from 1 to 20.

The above-mentioned monodispersion degree is defined as follows.

$$\text{Monodispersion degree} = \sqrt{\frac{\sum (\bar{r} - r_i)^2 n_i}{\sum n_i}} \div \bar{r} \times 100$$

Here, r_i represents grain size of the respective grains, and n_i , the number thereof. The average grain size \bar{r} indicates the length of a side in the case of a cubic silver halide grain, and, in the case of a spherical one, an average value of the length of a side when converted into a cube. When the grain size of the respective grains is r_i and the number thereof is n_i , the above formulas can be applied.

A monodispersion degree is defined as a numerical value obtained by centupling a quotient of a standard deviation of grain sizes as a dividend and an average grain size as a divisor.

Silver halide grains which are used for embodying the invention include, for example, those having at least two or more layered structure. To be more concrete, it is allowed to use silver chlorobromide grains comprising a combination of silver chloride core and a silver bromide shell, and vice versa. In this case, iodides may be added into any layers and, more preferably, they are added in an amount of not more than 5 mol%.

Further, when preparing a silver halide emulsion, sensitivity or contrast can be controlled by adding a rhodium salt. In general, it is preferable to add the above-mentioned rhodium salts at the point of time when silver halide grains are formed. It is, however, allowed to add them when chemically ripening or when preparing an emulsion coating liquid. Such rhodium salts may be not only a simple salt but also a double salt. Typically applicable ones include, for example, rhodium trichloride, rhodium ammonium chloride and so forth.

Rhodium salts may be added in any amount to satisfy desired sensitivity and contrast and, more effectively, in an amount within the range of 10^{-9} to 10^{-4} mols per mol of silver.

When using such rhodium salts, it is also allowed to use other inorganic compounds such as an iridium salt, a platinum salt, a thallium salt, a cobalt salt, a gold salt and so forth. In particular, iridium salts are often used for providing an emulsion improved in characteristics for high intensity exposure. In this case, they are preferably used in an amount within the range of 10^{-9} to 10^{-4} mols per mol of silver.

Further, silver halides can be sensitized with a variety of chemical sensitizers including, for example, active gelatin; sulfur sensitizers such as sodium thiosulfate, allyl thiocarbamide, thiourea, allylthiocyanate and so forth; selenium sensitizers such as N,N-dimethylselenourea, selenourea and so forth; reduction sensitizers such as triethylenetetramine, stannous chloride and so forth; various noble metal sensitizers including typically potassium chloraurate, potassium aurithiocyanate, potassium chloraurate, 2-aurosulfobenzothiazolomethylchloride, ammonium chloropalladate, potassium chloroplatinate and sodium chloropalladate; and so forth. These sensitizers may be used independently or in combination. Further, when using a gold sensitizer, ammonium thiocyanate may also be used as an assistant.

The invention is suitably used when an emulsion contains surface latent image type grains as silver halide grains. Such surface latent image type grains mean those prepared so as to make sensitivity higher in processing with a developer called a surface developer in photographic industry than in processing with an internal developer.

Silver halide emulsions applicable to the invention can be stabilized or fog-prevented with mercapto compounds such as 1-phenyl-5-mercaptotetrazole and 2-mercaptobenzthiazole, benzotriazole compounds such as 5-brombenzotriazole and 5-methylbenzotriazole, benzimidazole compounds such as 6-nitroben-

imidazole, and the like compounds.

Silver halide emulsions applicable to the invention can be added with sensitizing dyes, plasticizers, antistatic agents, surfactants, hardeners and so forth.

When adding the compounds relating to the invention represented by Formula I into a hydrophilic colloidal layer, gelatin is suitable for the binder of the hydrophilic colloidal layer and it is, however, allowed to use other hydrophilic colloids than gelatin, for the binder.

Supports applicable to the embodiments of the invention include, for example, baryta paper, polyethylene-coated paper, polypropylene synthetic paper, glass plate, cellulose acetate film, cellulose nitrate film or polyester films such as polyethyleneterephthalate film, and so forth. These supports may be suitably selected to meet the purposes of silver halide photographic light-sensitive materials.

For the purpose of developing the silver halide photographic light-sensitive materials of the invention, the following developing agents can be used. These developing agents include, typically, HO-(CH=CH)n-OH type developing agents such as hydroquinone and, besides the above, catechol, pyrogallol and so forth.

Further, HO-(CH=CH)n-NH₂ type developing agents include, typically, ortho- and para-aminophenols or aminopyrazolones such as N-methyl-p-aminophenol, N-β-hydroxyethyl-p-aminophenol, p-hydroxyphenylaminoacetic acid, 2-aminonaphthol and so forth.

Heterocyclic type developing agents include, for example, 3-pyrazolidones such as 1-phenyl-3-pyrazolidone, 1-phenyl-4,4-dimethyl-3-pyrazolidone, 1-phenyl-4-methyl-4-hydroxymethyl-3-pyrazolidone, and so forth.

Besides the above, the developing agents effectively applicable to the invention include, for example, those described in T.H. James, The Theory of the Photographic Process, 4th Edition, pp. 291-334 and Journal of the American Chemical Society Vol. 73, p. 3,100, 1951.

These developing agents can be used independently or in combination. It is, however, preferable to use them in combination. It is preferable to use hydroquinone if using them independently, and a combination of hydroquinone and either 1-phenyl-3-pyrazolidone or N-methyl-p-aminophenol if using them in combination.

The effects of the invention cannot be damaged even if preservatives including sulfites such as sodium sulfite, potassium sulfite and so forth should be added into a developer applicable to the processes of developing the light-sensitive materials of the invention. Hydroxylamine or hydrozide compounds may also be used as such a preservative. It is also allowed to use additives including, for example, pH adjusting agents or buffers such as caustic alkali, alkaline carbonate, amine and so forth which may be used in general type black-and-white developers, inorganic development inhibitors such as potassium bromide and so forth, organic development inhibitors such as benzotriazole and so forth, sequestering agents such as ethylenediaminetetraacetic acid and so forth, development accelerators such as methanol, ethanol, benzyl alcohol, polyalkylene oxide and so forth, surfactants such as sodium alkylarylsulfonate, natural saponin, sugar or the alkyl esters of the foregoing compounds and so forth, hardeners such as glutaraldehyde, formalin, glyoxal and so forth, ionic strength adjusting agent such as sodium sulfate and so forth.

Developers applicable to the invention are allowed to contain alkanolamines or glycols, as an organic solvent.

Example

Examples of the invention will now be detailed below. It is, however, a matter of course that the invention shall not be limited only to the following examples.

Example-1

The samples were prepared each by adding an exemplified compound represented by Formula I and a comparative compound shown in Table-1 into a silver halide emulsion layer of photographic light-sensitive material.

Preparation of Silver Halide Photographic Light-Sensitive Materials.

Sample Nos. 1 through No. 23 of silver halide photographic light-sensitive material were prepared in the

following manner.

On both sides of a 100 μ m-thick polyethyleneterephthalate film, 0.1 μ m-thick subbing layers were coated, respectively. On the subbing layer coated on one side of the film, a silver halide emulsion having the following composition (1) was coated so that the gelatin and silver contents were to be 1.5 g/m² and 3.3 g/m², respectively. On the silver halide emulsion layer, a protective layer having the following composition (2) was further coated so that the gelatin content was to be 1.0 g/m². On the other subbing coat layer coated on the opposite side of the film, a backing layer having the following composition (3) was coated so that the gelatin content was to be 3.5 g/m². On the backing layer, another protective layer having the following composition (4) was coated so that the gelatin content was to be 1 g/m². Thus Samples Nos. 1 through 23 was prepared.

Composition (1) of the silver halide emulsion layer

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Gelatin 1.5 g/m²

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Silver chlorobromide grains containing AgCl of 60 mol% and AgBr of 40 mol%, having a monodispersion degree of 12,

25

and containing rhodium and iridium each of 10⁻⁶ mol mol per mol of Ag 3.3 g/m²

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Antifoggant: 4-hydroxy-6-methyl-1,3,3a,7-tetrazaindene 0.30 g/m²

Compound represented by Formula I or a comparative compound

35

For the amount added, refer to Table-1

Surfactant: saponin 0.1 g/m²

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Latex polymer: polyethyl acrylate - acrylic acid copolymer 1 g/m²

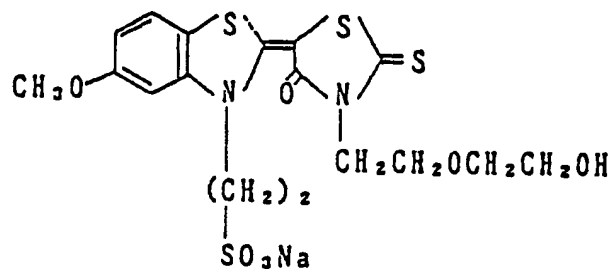
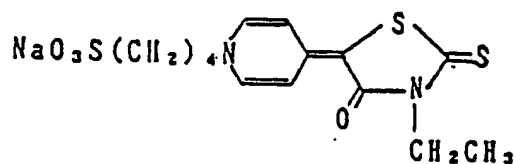
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Sensitizing dye: Four kinds of those having the following chemical structures (A) through (D) were used in combination.

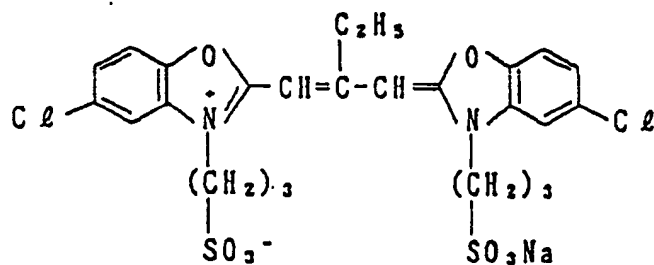
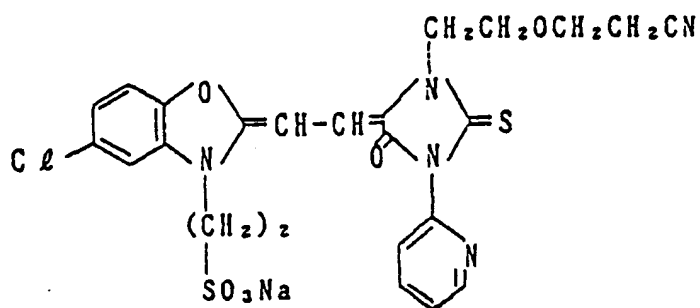
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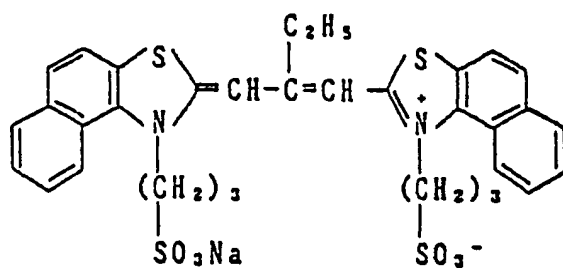
(A) Regular sensitizing dye

5 mg/m²5 mg/m²

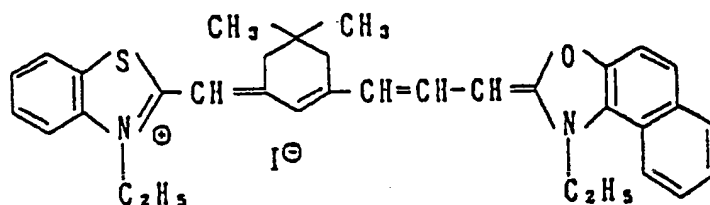
(B) Ortho sensitizing dye

15 mg/m²15 mg/m²

(C) Panchromatic sensitizing dye

10 mg/m²

(D) Infrared sensitizing dye

3 mg/m²

Development controlling agents:

Nonylphenoxypolyethylene glycol	10 mg/m ²
5-methylbenzotriazole	7 mg/m ²
Adenine	3 mg/m ²
Guanine	2 mg/m ²
Uracil	2 mg/m ²
Adenosine	2 mg/m ²
1-phenyl-5-mercaptotetrazole	3 mg/m ²
Hydroquinone	100 mg/m ²
Phenidone	10 mg/m ²

Butyl gallate	40 mg/m ²
Promethazine hydrochloride	43 mg/m ²
Thiaramido hydrochloride	36 mg/m ²
n-butyldiethanolamine	10 mg/m ²

Composition (2) of the emulsion protective layer

Gelatin	1.0 g/m ²
Matting agent: polymethyl methacrylate having an average particle size of 3.0 to 5.0 μm	0.05 g/m ²
Surfactant: sodium n-dodecylbenzenesulfonate	0.01 g/m ²
Antistatic agent: C ₈ F ₁₇ COONH ₄	10 mg/m ²
NaCl	100 mg/m ²
LiCl	30 mg/m ²
ITO*	30 mg/m ²
Stabilizer: 1-phenyl-5-mercaptotetrazole	3 mg/m ²



Hardener: Formalin	5 mg/m ²
	0.03 g/m ²

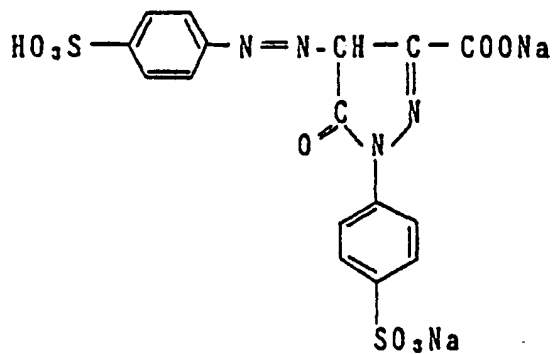
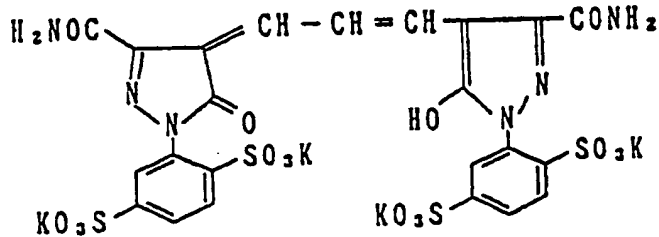
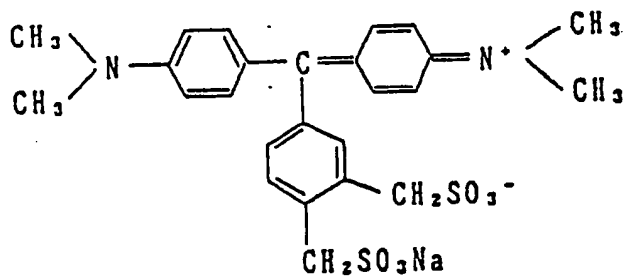
- * ITO : A antistatic agent comprising a mixture of indium oxide and tin oxide, which contains indium of not less than 95%.

Composition (3) of backing layer

Gelatin

3.5 g/m²

Dye:

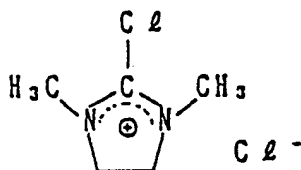
1 g/m²1 g/m²1 g/m²

Surfactant: saponin

0.1 g/m²

Hardener: Glyoxal

0.1 g/m²

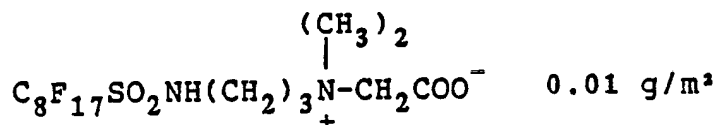
0.1 g/m²

Composition (4) of backing protective layer

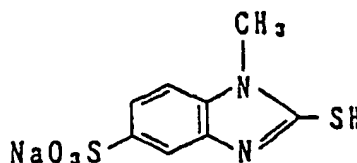
Gelatin

1 g/m²Matting agent: polymethyl methacrylate having an average particle size of 3.0 to 5. μ m0.5 g/m²

Surfactant: sodium p-dodecylbenzenesulfonate

0.01 g/m²0.01 g/m²

Development controlling agent: 5-nitroindazole

0.012 g/m²5-methylbenzotriazole 0.02 g/m²1-phenyl-5-mercaptotetrazole 0.005 g/m²0.01 g/m²

Hardener: Formalin

0.03 g/m²

The samples prepared were subjected to halftone dot quality tests in the following procedures.

Halftone dot quality test procedures

A sample was brought into close contact with a step wedge partly attached with a 50% halftone hard dot contact screen with 150 lines per inch, and the sample was exposed to a xenon light source for 5 seconds. Under the following conditions, the exposed sample was developed with a rapid processing type automatic processor into which the following developer and fixer were used. The halftone dot quality of the sample was inspected with a 100x magnifier. The inspected halftone dot qualities were graded by 5 ranks

from 5 points to 1 point in order from 'excellent' to 'poor'. The ranks of 1 and 2 points were on a quality level unfavorable for putting them to practical use.

Fog produced in halftone dots were similarly evaluated and graded by 5 ranks from 5 points to 1 point in order from the highest without having no black spot or pepper spot at all to the lowest. The ranks of 1 and 2 points were on a quality level unfavorable for putting them to practical use, because they had large black spots.

Developer

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Composition A

15	Pure water, i.e., ion-exchanged water	150 ml
	Disodium ethylenediaminetetraacetate	2 g
	Diethylene glycol	50 g
	Phosphoric acid	10 g
20	Potassium sulfite in an aqueous 55%w/v solution	100 ml
	Potassium carbonate	50 g
	Hydroquinone	15 g
	5-methylbenzotriazole	200 mg
	1-phenyl-5-mercaptotetrazole	30 mg
25	Potassium hydroxide	An amount to make pH of the solution be pH11.5
	Potassium bromide	

Composition B

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	Pure water, i.e., ion-exchanged water	3 ml
	Diethylene glycol	50 g
35	3-diethylamino-1,2-propanediol	15 g
	Disodium ethylenediaminetetraacetate	25 mg
	Acetic acid, in an aqueous 90% solution	0.3 ml
	5-nitroindazole	110 mg
	Sodium 2-mercaptobenzimidazole-5-sulfonate	30 mg
40	1-phenyl-3-pyrazolidone	500 mg
	N-methyl-p-aminophenol	2.5 mg

When using a developer, the above-given compositions A and B were dissolved in order in 500 ml of water to make one liter, and the developer was used.

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Fixer

50 Composition A

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Ammonium thiosulfate, in an aqueous 72.5%w/v solution	240 ml
Sodium sulfite	17 g
Sodium acetate trihydrate	6.5 g
Boric acid	6 g
Sodium citrate, dihydrate	2 g
Acetic acid, in an aqueous 90%w/v solution	13.6 ml

Composition B

Pure water, i.e., ion-exchanged water	17 ml
Sulfuric acid, in an aqueous 50%w/v solution	4.7 g
Aluminium sulfate, an aqueous solution having an equivalent Al_2O_3 content of 8.1%w/v	26.5 g

When using a fixer, the above-given compositions A and B were dissolved in order in 500 ml of water to make one liter and the fixer was used. pH of the fixer was about pH4.3.

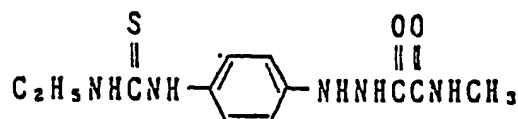
Development conditions

Step	Temperature	Time
Developing	38 °C	30 sec.
Fixing	28 °C	20 sec.
Washing	Ordinary temperature	20 sec.

The following comparative compounds (a) through (e) were added to the silver halide emulsion layer having the composition (1).

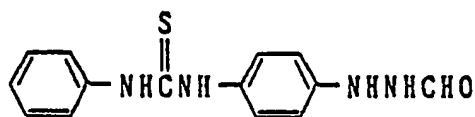
(a)

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(b)

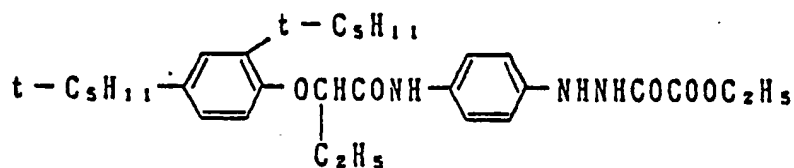
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(c)

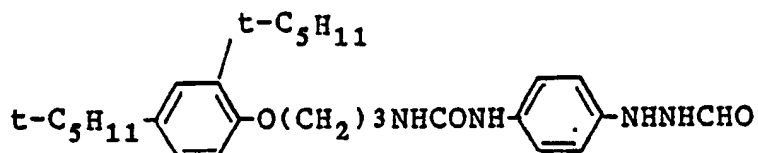
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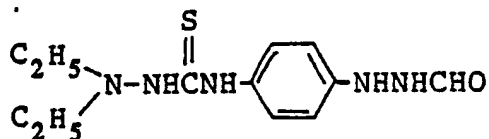
(d)

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(e)

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Test results

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With respect to the samples of the invention No. 1 through No. 33 and samples No. 34 through No. 38 prepared by making use of the above-given comparative compounds (a), (b), (c), (d) and (e), Table-1 shows the compounds and their amounts added to the silver halide emulsion layers of these samples. In Table-1, the compounds represented by Formula I are indicated by the aforementioned exemplified compound numbers.

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Table-2 shows the results of the halftone dot quality tests of the samples with their quality ranks.

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As is obvious from Table-2, in the halftone dot quality evaluation, the samples relating to the invention No. 1 through No. 33 results all in not lower than 4 point-rank and the 5 point-ranked samples were more than the 4 point-ranked. The comparative samples No. 34 through No. 38 resulted all in 3 point-rank. Judging that 1 point-rank and 2 point-rank are on a level unfavorable for practical use, it was proved that the halftone dot qualities of samples No. 34 through No. 38 can hardly be good, but those of samples relating to the invention No. 1 through No. 33 can be high and excellent.

With respect to the black spot production degree that serves as a fog indicator, it was proved that the samples relating to the invention No. 1 through No. 33 were evaluated to be 5 or 4 point-rank and showed

the very good results without any fog, while the comparative examples No. 34 through No. 38 were evaluated to be not higher than 2 point-rank and showed the results hardly acceptable to practical use.

Table-1

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Sample No.	Compound	Amount added per mol of Ag	Note
1	(1)	5×10^{-4} mol	Invention
2	(2)	5×10^{-4} mol	Invention
3	(3)	5×10^{-4} mol	Invention
4	(4)	5×10^{-4} mol	Invention
5	(5)	5×10^{-4} mol	Invention
6	(10)	5×10^{-4} mol	Invention
7	(14)	5×10^{-4} mol	Invention
8	(15)	5×10^{-4} mol	Invention
9	(17)	5×10^{-4} mol	Invention
10	(18)	5×10^{-4} mol	Invention
11	(23)	5×10^{-4} mol	Invention
12	(26)	5×10^{-4} mol	Invention
13	(33)	5×10^{-4} mol	Invention
14	(35)	5×10^{-4} mol	Invention
15	(36)	5×10^{-4} mol	Invention
16	(39)	5×10^{-4} mol	Invention
17	(44)	5×10^{-4} mol	Invention
18	(50)	5×10^{-4} mol	Invention
19	(52)	5×10^{-4} mol	Invention
20	(60)	5×10^{-4} mol	Invention

-continued-

Table-1 -Continued-

Sample No.	Compound	Amount added per mol of Ag	Note
21	(79)	5×10^{-4} mol	Invention
22	(80)	5×10^{-4} mol	Invention
23	(82)	5×10^{-4} mol	Invention
24	(83)	5×10^{-4} mol	Invention
25	(84)	5×10^{-4} mol	Invention
26	(86)	5×10^{-4} mol	Invention
27	(87)	5×10^{-4} mol	Invention
28	(88)	5×10^{-4} mol	Invention
29	(89)	5×10^{-4} mol	Invention
30	(90)	5×10^{-4} mol	Invention
31	(92)	5×10^{-4} mol	Invention
32	(93)	5×10^{-4} mol	Invention
33	(96)	5×10^{-4} mol	Invention
34	a	5×10^{-4} mol	Comparison
35	b	5×10^{-4} mol	Comparison
36	c	5×10^{-4} mol	Comparison
37	d	5×10^{-4} mol	Comparison
38	e	5×10^{-4} mol	Comparison

Table-2

	Sample No.	Halftone dot quality	Black spot	Note
5	1	5	5	Invention
	2	5	5	Invention
10	3	4	5	Invention
	4	4	4	Invention
15	5	4	5	Invention
	6	5	5	Invention
	7	4	5	Invention
20	8	5	4	Invention
	9	5	5	Invention
25	10	4	5	Invention
	11	5	4	Invention
	12	5	5	Invention
30	13	5	4	Invention
	14	5	5	Invention
	15	5	5	Invention
35	16	4	4	Invention
	17	5	5	Invention
40	18	4	4	Invention
	19	5	5	Invention
45	20	5	5	Invention

-Continued-

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Table-2 -Continued-

	Sample No.	Halftone dot quality	Black spot	Note
5	21	5	5	Invention
	22	5	5	Invention
10	23	5	5	Invention
	24	5	5	Invention
	25	5	5	Invention
15	26	5	5	Invention
	27	5	5	Invention
20	28	5	5	Invention
	29	5	5	Invention
	30	5	5	Invention
25	31	5	5	Invention
	32	5	5	Invention
30	33	5	5	Invention
	34	3	2	Comparison
	35	3	2	Comparison
35	36	3	1	Comparison
	37	3	2	Comparison
40	38	3	1	Comparison

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Example-2

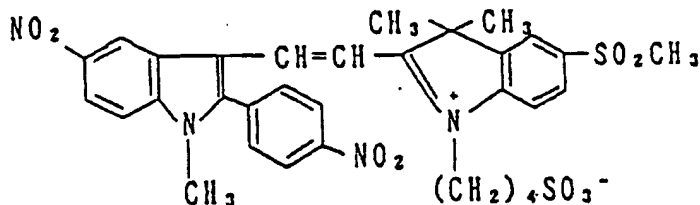
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Samples No. 39 through No. 58 were prepared in the same manner as in Samples No. 1, No. 14, No. 21 and No. 25 of Example-1, except that the monodispersion degrees, i.e., the uniformity in grain size, of silver halide grains were changed to 4 to 40, and were then tested.

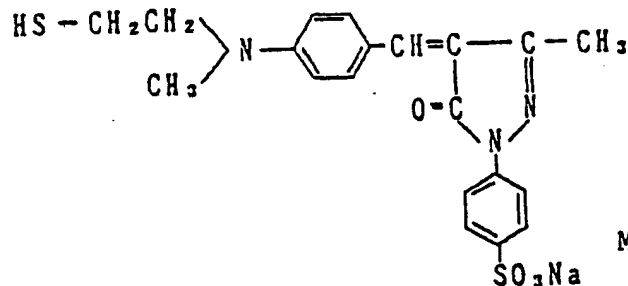
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When preparing the grains, rhodium and iridium were added thereto in the amount of 8×10^{-7} mol and 3×10^{-7} mol each per mol of Ag, respectively. The silver halide composition of this example was that of silver chlorobromide grains containing silver chloride of 98 mol%. Further, the desensitizing dye having the following structure was added in place of sensitizing dyes (A), (B), (C) and (D).

Desensitizing dye in which the sum of anodic potential and cathodic potential each of a polarograph was positive.

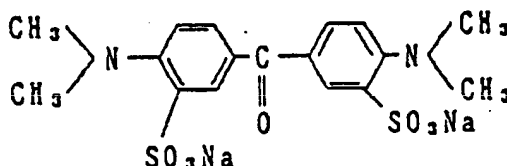


Further, 50 mg/m² of the following filter dye were added into a protective layer.



Maximum absorption
wavelength (H₂O)
max: 492nm

Also, 100 mg/m² of the following UV-absorbing dye were added.



The other preparation procedures than the above were carried out in the same manner as in the foregoing samples Nos. 1, 14, 21 and 25, for example, the same exemplified compounds Nos. 1, 35, 79 and 84 were used as the compounds represented by Formula I. Monodispersion degrees can be adjusted in an ordinary controlled double-jet precipitation method in such a manner that a pH potential and the supplying amounts of Ag⁺ and halide ions are suitably changed, when grains are prepared.

Exposures and developments were also carried out in almost the same manner as in Example-1, and the photographic characteristics were evaluated, provided that, in this example, the prepared samples were exposed to an extra-high pressure mercury lamp with an energy of 5mJ.

The results of the evaluation are shown in Table-3 from which it was proved that Samples No. 32 through No. 58 each were excellent in halftone dot quality ranked as 4.5 to 5 points and less in black spot production ranked as 4.5 to 5 points, that is, they had a high halftone dot quality and very few fog.

Table-3

Sample No.	Compound	Monodispersion degree of silver halide grains	Photographic characteristics	
			Halftone dot quality	Black spot production
39	1	40	4.5	4.5
40	1	35	4.6	4.7
41	1	20	4.8	4.8
42	1	10	5	5
43	1	4	5	5
44	35	40	4.5	4.5
45	35	35	4.7	4.6
46	35	20	4.8	4.7
47	35	10	5	5
48	35	4	5	5
49	79	40	4.6	4.6
50	79	35	4.7	4.8

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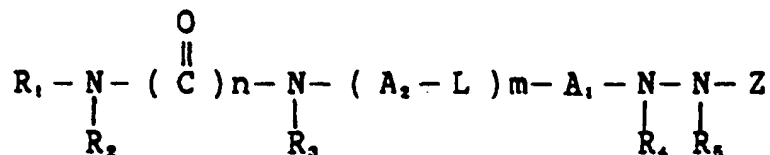
Table-3 -Continued-

Sample No.	Compound	Monodispersion degree of silver halide grains	Photographic characteristics	
			Halftone dot quality	Black dot production
51	79	20	4.9	4.9
52	79	10	5	5
53	79	4	5	5
54	84	40	4.6	4.6
55	84	35	4.8	4.7
56	84	20	4.9	4.9
57	84	10	5	5
58	84	4	5	5

Claims

1. A silver halide photographic light-sensitive material comprising at least one silver halide emulsion layer wherein a compound represented by the following formula I is contained;

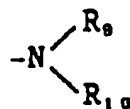
Formula I



wherein A_1 and A_2 are each an arylene group or a heterocyclic group; L is a bonding group; Z is a formyl group, an acyl group, a sulfonyl group, a carbamoyl group, a sulfamoyl group, an alkoxy carbonyl group, a thioacyl group or a

$\begin{smallmatrix} O & O \\ || & || \\ -C & -C-X \end{smallmatrix}$ group; X is $-NR_6R_7$ or $-OR_8$, in which R_6 and R_7 are each a hydrogen atom, an alkyl group, an alkenyl group, an alkynyl group, an aryl group, a heterocyclic group, a hydroxy group, an alkoxy group, an alkenyloxy group, an alkynyloxy group, an aryloxy group or a heterocyclic oxy group, the groups represented by R_6 and R_7 may be bond together to form a ring, and R_8 is a hydrogen atom, an alkyl group, an alkenyl group, an alkynyl group, an aryl group or a heterocyclic group; n is 1 or 2; m is 0 or 1; R_1 and R_2 are each a hydrogen atom, an alkyl group, an alkenyl group, an alkynyl group, an aryl group, a heterocyclic group or an amino group; R_3 is a hydrogen atom or an alkyl group; each pair of R_1 and R_2 , and R_1 and R_3 may be bond to form a ring, provided that when n is 1, at least one of the R_1 and R_2 is an amino group; and R_4 and R_5 are each a hydrogen atom or a substituent.

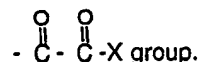
2. The material of claim 1, wherein n is 1, and at least one of the R_1 and R_2 is an



group, in which R_9 and R_{10} are each an alkyl group, a alkenyl group, an alkynyl group or a heterocyclic group, provided that the R_9 and R_{10} may be bond together to form a ring.

3. The material of claim 1 or 2, wherein said R_4 and R_5 are each a hydrogen atom, a sulfonyl group, an acyl group or an oxaryl group.

4. The material of claim 1, 2 or 3, wherein said group represented by Z is a formyl group, an acyl group or a



5. The material of claims 1 or 2 to 4, wherein said compound represented by formula I has an anti-diffusion group.

6. The material of claim 5, wherein said anti-diffusion group is an alkyl group, an alkoxy group, a phenyl group, an alkylphenyl group, a phenoxy group or an alkylphenoxy group, they have at least eight carbon atoms.

7. The material of claim 1, 2, 3, 4, 5 or 6, wherein said compound represented by formula I has a group accelerating absorption to silver halide.

8. The material of claim 7, wherein said accelerating absorption to silver halide is a thioureido group, a thiuretano group, a heterocyclic thioamido group a mercaptoheterocyclic group or a triazolyl group.

9. The material of claims 1 or 2 to 8, wherein said compound represented by formula I is contained in an amount of from 5×10^{-7} mol to 5×10^{-1} mol per mol of silver halide contained in said light-sensitive material.

10. The material of claim 9, wherein said compound represented by formula I is contained in an amount of from 5×10^{-5} mol to 1×10^{-2} mol per mol of silver halide contained in said light-sensitive.

11. The material of claims 1 or 2 to 10, wherein said compound represented by formula I is contained in said silver halide emulsion layer.

5 12. The material of claims 1 or 2 to 10, wherein said compound represented by formula I is contained in a hydrophilic colloid layer included in said silver halide photographic light-sensitive material.

13. The material of claims 1 or 2 to 10, wherein said compound represented by formula I is contained in at least one of said silver halide emulsion layer and a hydrophilic colloid layer adjacent to said silver halide emulsion layer.

10 14. The material of claims 1 or 2 to 13, wherein silver halide grains contained in said silver halide emulsion layer have a monodispersion degree of from 1 to than 30.

15 15. The material of claim 14, wherein said silver halide grains have a monodispersion degree of from 1 to than 20.

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